

Work Order ID 68445

Wednesday, April 13, 2011 1:16:57 PM



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Item ID: D412-791-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Flashlight Assembly

Start Date: 4/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference: REWORK

Approvals:

Process Plan:

MF

Date: 11-04-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-791

B

150

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK D412-791-041 B 66844 X 1 CHG001

REMOVE MS21059L3 X 4 B116706

ADD BACK IN KIT ONCE WE RECEIVE NEW NUTPLATES.

11/4/13

160

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*Sublet 1/16**70*

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Item Name: Flashlight Assembly

Start Date: 4/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/13/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170



Packaging

Identify as per dwg & Stock Location 31A

0.00

Rec'd

11/4/18

SP

Packaging

Memo

0.00

ID AND STOCK UNDER NEW BATCH NUMBER

S
11/04/18

CHL7001

180



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/4/18

ME
11-04-18

Picklist Print

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Work Order ID: 68445



Parent Item: D412-791-041



Parent Item Name: Flashlight Assembly

Start Date: 4/13/2011

Required Date: 4/13/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21059L3 Nut Plate		Purchased	No				Each	6.0000		4	11/4/15		
										M117423			

Location

Loc Qty

Loc Code

ST302

6

116706

6

MS21059L3

Purchased

No

Each

6.0000

-4

11/4/13



Nut Plate

Location

Loc Qty

Loc Code

ST302

6

116706

6

4

REFERENCE ONLY

Picklist Print

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Work Order ID: 66844

Parent Item: D412-791-041

Parent Item Name: Flashlight Assembly

Start Date: 2/28/2011

Required Date: 3/4/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3921-1 Flashlight		Manufactured	No			110	Each	11.0000	2	6 11/3/11 SF			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST095				11					
					48456			11					
D3922-1 Clip		Manufactured	No			110	Each	5.0000	4	6 12 7x B66852 11/3/11 SF			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				5					
					48459			5					
D3923-1 Angle		Manufactured	No			110	Each	23.0000	2	5 6 11/2/11 SF			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				23					
					52295			8					
					54652			15					
D3924-1 Shim		Manufactured	No			110	Each	15.0000	4	6 12 11/3/11 SF			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				15					
					61792			15					

Picklist Print

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REFERENCE ONLY

Work Order ID: 66844

Parent Item: D412-791-041

Parent Item Name: Flashlight Assembly

Start Date: 2/28/2011

Required Date: 3/4/2011

Start Qty: 3.00

Required Qty: 3.00

MS20426AD3-6
Rivet

Purchased No

110 Each

4,549.000

24

Location

Loc Qty

Loc Code

ST316

4549

105055

979

116289

3570

MS20470AD4-5
Rivet, Universal Head

Purchased No

110 Each

1,624.000

18

Location

Loc Qty

Loc Code

ST319

1624

116410

124

116893

1500

MS21059L3
Nut Plate

Purchased No

110 Each

58.0000

12

Location

Loc Qty

Loc Code

ST301

58

114718

6

116706

52

MS33207-264
Screw

Purchased No

110 Each

103.0000

12

Location

Loc Qty

Loc Code

ST295

103

109031

2

115300

1

116997

100

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Shop Packet Print

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